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**CONSUMER RATINGS OF RESTRUCTURED BEEF STEAKS
MANUFACTURED TO CONTAIN DIFFERENT RESIDUAL
CONTENTS OF CONNECTIVE TISSUE**

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CONSUMER EVALUATIONS OF RESTRUCTURED BEEF STEAKS....

1 CONSUMER RATINGS OF RESTRUCTURED BEEF STEAKS MANUFACTURED TO
2 CONTAIN DIFFERENT RESIDUAL CONTENTS OF CONNECTIVE TISSUE. H.A. RECIO,
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5 ABSTRACT

6 Restructured beef steaks were evaluated by consumers (n=90 households) in
7 Houston, TX. Consumers were selected to assure that demographic representation -- age,
8 ethnic background, income, education, etc. -- was accomplished. Restructured beef steaks
9 were manufactured from 27 beef shoulder clods (nine per treatment) that were subjected to
10 different degrees of connective tissue removal -- no trim (NT), intermediate trim (IT) and
11 extensive trim (ET). Consumers rated ET steaks highest, IT steaks intermediate and NT
12 steaks lowest for overall desirability with significant differences found among the treatments.
13 Consumers perceived this product as being intermediate in monetary value when compared
14 to ground beef and T-bone steak.

15 INTRODUCTION

16 Restructured meat products have yet to achieve the acceptance and/or retail market
17 share that was once predicted for them. The poultry and seafood industries have taken
18 advantage of restructuring technology and have made significant gains in marketshare at
19 retail and food service levels such that per capita consumption of poultry is expected to
20 equal or surpass beef consumption by 1990 (Anonymous, 1986). These industries have
21 promoted portion control, standardized fat content and convenience of their products, all of
22 which are traits that consumers have become increasingly aware of and, to an extent, even
23 demand.

24 Consumers, due to price, diet-health concerns and/or personal preference, are
25 demanding leaner beef products (Savell et al., 1986). Restructuring will make possible beef
26 that is lean, tender, juicy, flavorful and, most importantly, reasonably priced. However, one

1 possible drawback in manufacturing restructured beef steaks to have texture similar to that of
2 intact muscle is that larger pieces of meat must be used to achieve this steak-like texture.

3 The use of larger meat pieces creates the potential for problems with connective tissue
4 residue (sensorily perceptible) in restructured beef steaks because lower-valued cuts of
5 meat, often those higher in connective tissue, are utilized in the production of these steaks.

6 Some researchers (Breidenstein, 1982; Secrist, 1982) consider connective tissue residue
7 as a major obstacle to overcome before consumers will accept restructured beef steaks.

8 Unfortunately, very limited research on the consumer acceptance of restructured beef
9 steaks has been conducted to substantiate this belief.

10 Berry et al. (1984) found that restructured beef steaks made to contain extra high
11 levels of connective tissue were more acceptable to consumers than steaks manufactured to
12 contain low levels of connective tissue. This finding contradicts the response that would be
13 anticipated regarding residual connective tissue in restructured beef steaks. However, Berry
14 et al. (1986) stated that texture profile panelists found a greater amount of gristle in
15 restructured meats made from raw material with high connective tissue.

16 Recent findings by Recio et al. (1986) indicate that trained panelists can detect
17 palatability differences between steaks from beef clods trimmed of all visible surface
18 connective tissue and those steaks made from clods with no trimming of any connective
19 tissue that was attached, around or within the muscle or muscle group. They concluded that
20 based on trained sensory panel data, removing some, but not all of the heavy connective
21 tissue from beef clods would be worthwhile. Because limited research has been conducted
22 on consumer acceptance of restructured beef steaks, this study was conducted to
23 determine the acceptability of restructured beef steaks manufactured to contain different
24 residual contents of connective tissue.

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MATERIALS AND METHODS

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Manufacturing

Restructured beef steaks were manufactured from beef shoulder clods to contain one of three levels of connective tissue as outlined by Recio et al. (1986). Treatments were no trim (NT), intermediate trim (IT), and extensive trim (ET), which represented the amount of connective tissue -- ligaments, epimysium, and periosteum -- removed from the clods.

Following treatment application, each separated lean and fat fraction was placed in polyethylene bags, removing as much air as possible, and crust-frozen at -30°C for 1 hr. Both fractions were taken out of their bags for further processing. The lean fraction was coarsely ground through a grinder equipped with a 3-hole, "kidney-shaped," plate and conventional knife with four full-length arms. The fat fraction was flake-cut using a Comitrol® (model 3600 Urschel Laboratories, Inc., Valparaiso, IN) equipped with head size 2-K-020060. The fractions were then formulated into meat blocks containing 15% fat. Each meat block was placed in a Butcher Boy mixer (model 150, Lasar Manufacturing Co., Inc., Los Angeles, CA) and 0.5% sodium chloride along with 0.125% sodium tripolyphosphate was added. Batches were then mixed for 10 min, stuffed into bags (Cryovac® 18 X 70 cm "keeper casing;" Cryovac Inc., Duncan, SC) crust-frozen for 3 hr at -30°C and tempered at -4°C for 1 hr. The logs were unwrapped and pressed into the shape of a loaf using a Ross hydraulic press (model 914 Ross Industries, Midland, VA). Each log was then sliced into 2.0 cm steaks using a Ross slicer (model 950-2). The steaks were then vacuum packaged using a high oxygen-barrier, skin-type package and subsequently frozen at -30°C.

Consumer Research Design

The consumer research was conducted in Houston, TX in cooperation with the Texas Agricultural Market Research and Development Center, The Texas A&M University System, and a private firm with expertise in market research. The households that participated in this study were selected to assure that demographic representation -- age, ethnic background,

1 and income -- was accomplished. Sampling was conducted within the same guidelines used
2 by Branson et al. (1984) and was restricted to households within Harris County, Texas;
3 recruitment was by telephone and households were screened to eliminate non-beef eaters.

4 Each sample household received three restructured beef steaks, one steak per
5 week, over a three-week period. A steak from each treatment -- no trim, intermediate trim or
6 extensive trim -- was delivered to each household in a randomized order.

7 Demographic Parameters

8 Three demographic measures -- age, education and income -- were used to
9 characterize the panelists in this study. Panelists were asked to characterize their age in one
10 of the following categories: 29 years and younger, 30-49 years or 50 years and older. Three
11 levels of education were used to categorize the panelists: grammar and/or high school,
12 technical school or college. Four levels of yearly income were used to segment the
13 panelists: less than \$15,000, \$15,000 - \$24,999, \$25,000 - \$49,999 or \$50,000 and over.

14 Household Restructured Beef Cooking Methods

15 Household panelists were asked to prepare the steaks and to characterize their
16 choice of cookery by using one of the five categories for cooking methods: broiling in the
17 home, broiling outside the home, oven broiling, pan frying or other.

18 Panelists were also asked to record the degree of doneness to which each steak was
19 prepared using the following scale: 1=very rare (inside color mostly red), 2=rare (inside color
20 very pink), 3=medium rare (inside color considerably pink), 4=medium (inside color
21 moderately pink), 5=well done (inside color only slightly pink) or 6=very well done (inside
22 completely gray). It was suggested to the panelists that steaks be cooked to a "medium"
23 degree of doneness to allow for improved binding of meat pieces, however, not all panelists
24 complied.

25 Palatability Evaluations

26 Juiciness, juiciness desirability, tenderness, tenderness desirability, flavor desirability,

1 desirability of "gristle" present, and overall desirability were evaluated by the panelists with
2 scores assigned by use of the following scales: juiciness, (9=extremely juicy, 1=extremely
3 dry); tenderness (9=extremely tender, 1= extremely tough); and juiciness desirability,
4 tenderness desirability, flavor desirability, desirability of "gristle" present and overall
5 desirability (9=extremely desirable, 1=extremely undesirable).

6 Size and Thickness Ratings and Preference

7 Panelists also responded with regard to their perceptions of the relative size and
8 thickness of the steak using the following scales: thickness (9=too thick, 5=preferred
9 thickness, 1=too thin); size (9=too large, 5=preferred size, 1=too small). In addition,
10 consumers responded as to the parameters of weight and thickness (1=6.4 mm, 2=9.5 mm,
11 3=12.7 mm, and 4=19.1 mm) that would be preferable to them in deciding whether or not to
12 purchase and consume products of this kind.

13 Likely Use and Frequency of Use

14 Panelists were asked to indicate anticipated uses and frequency of use per month
15 they would make of such steaks if these steaks were available at the retail counter (in place of
16 regular steak; in place of ground beef/hamburger; in place of sandwich meats; and in place of
17 chicken).

18 Purchase Intentions

19 Panelists responded as to the price they would be willing to pay for this product if
20 T-bone steaks were \$9.90/kg and lean ground beef was \$3.30/kg.

21 Statistical Analysis

22 Data were analyzed by analysis of variance using the General Linear Model program of
23 the Statistical Analysis System (SAS, 1982). Means were separated using Duncan's multiple
24 range test (Duncan, 1955).

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RESULTS

With respect to demographics (not presented in tabular form), a relatively small percentage of panelists 29 years of age and younger (5.2%) was used in this study, primarily because younger individuals are more inclined to eat meals away from the home, making them less inclined to participate in at-home cooking tests (Branson et al., 1984). Therefore, a larger percent of consumers were in the 30-49 age group (38.2%) and the 50 and older group (56.6%). Approximately three-fourths of the panelists had attended college or a technical school with one-fourth of the panelists having attained a grammar school or high school education. Income levels ranged from less than \$15,000 to over \$50,000 per year.

Cooking Method Preferences

The two cooking methods (not presented in tabular form) most often used were pan-frying (37.0%) and oven broiling (34.9%). Although the study was conducted during the month of May, only 22.1% grilled the steaks outdoors. A relatively small percent (6.0%) grilled the steaks indoors. However, the low number in the "grilled inside" category may be due to the lack of the appropriate cooking appliance. The vast majority (86.5%) of the panelists prepared their steaks to at least a "medium" degree of doneness.

Palatability Ratings by Degree of Trimming

Although trends were observed in the data when analyzed by the demographic parameters of age, income level and level of education, these traits were not an important source of variation in consumer ratings of restructured steaks and thus combined, overall ratings of palatability determinations are presented.

The NT steaks received the lowest ratings, IT steaks were rated intermediate and ET steaks were rated highest across all palatability traits studied (Table 1). These results are consistent with the trained sensory panel findings of Recio et al. (1986). Consumers rated ET steaks juicier, more tender and more desirable in flavor and overall, more desirable ($P < 0.05$) than NT steaks. Consumers were also asked to evaluate the desirability of "gristle"

1 present in each steak and found NT steaks to be less desirable ($P < 0.05$) in the amount of
2 connective tissue present than both IT and ET steaks. Overall, ET steaks were rated highest
3 in overall desirability and NT steaks were rated lowest ($P < 0.05$) among the three trimming
4 treatments.

5 Likely Replacement Uses and Frequency of Replacements of Restructured Beef Steaks

6 Listed in Table 2 are likely replacement uses and frequency of replacement per month
7 for restructured beef steaks in substitution of either steak, ground beef/hamburger,
8 sandwich meats and/or chicken. Approximately 31% of the 84 households said they would
9 not replace steak with this product, but 69% responded that they would replace steak with
10 this product at least one time per month. Of this 69%, 91% of the households would replace
11 steak with this product 1-4 times per month.

12 Forty-six percent of the households would not replace ground beef with this product,
13 with the remaining 54% using this product in the place of ground beef at least once per
14 month. Eighty-four percent of this 54% would replace ground beef with this product 1-4
15 times per month.

16 Surprisingly, 65% of the households would not replace sandwich meats with this
17 product. However, in part, this could be due to the actual thickness of the steak (20 mm)
18 presented to the households and the unlikely prospect that a sandwich meat of this
19 thickness would be used. Yet, 35% of the households felt that they would replace sandwich
20 meats with this product at least once per month. Thirty-one percent of the households
21 would replace chicken with restructured beef steaks at least one time per month. A large
22 number (69%) of the households would not replace chicken with this product, suggesting
23 that most consumers perceived it as an alternative to other beef items and not as a product
24 that could replace other meat items such as chicken.

25 It appears that a large number of the households (67%) perceived this product as
26 intermediate in value (\$3.31 - \$6.61 per kg) when compared to ground beef prices at

1 \$3.30/kg and T-bone type steak prices at \$9.90/kg (Table 3). Only 6% of the households
2 would be willing to pay more than \$6.61/kg for this product, with the remaining (19%) willing
3 to pay less than \$3.30/kg.

4 Consumer Preferred Size (Weight) and Thickness For Restructured Beef Steaks

5 The vast majority of the consumers (94%) responded that this product should be no
6 larger than 270 g (not listed in tabular form). Over 65% of the households responded that
7 the product should weight between 162 - 270 g. Eighty-one percent of the households
8 responded that a desirable thickness for this product would be 17 to 19 mm thick.

9 DISCUSSION

10 Results from this study support the findings of Recio et al. (1986). That study
11 suggested that it may not be necessary to extensively trim beef shoulder clods before
12 manufacturing restructured beef steaks. In most comparisons in the present study,
13 consumers were able to detect differences between NT steaks and steaks from either the IT
14 or ET treatments. These findings contradict those of Berry et al. (1984) in that consumers
15 found NT steaks to be objectionable in the amount of connective tissue present within a
16 steak and in addition, rated these steaks lowest in overall desirability. Additional evidence to
17 support the conclusion that extensive trimming of connective tissue is not feasible for use in
18 producing restructured beef steaks is that even in those comparisons where consumers
19 could detect differences between IT and ET steaks, these panelists would not be willing to
20 pay for the added cost of such trimming based on their unwillingness to pay above \$6.60/kg.

21 Once large, heavy pieces of connective tissue were removed from the muscles of the
22 chuck, an acceptable product could be manufactured in the form of a steak that consumers
23 would perceive as an alternative to other beef items.

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7 Production.
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Table 1 -- Mean palatability ratings^a of restructured beef steaks by degree of trim, normalized data.

| Palatability characteristic | Degree of trim ^b | | | | | |
|-----------------------------------|-----------------------------|------|-------------------|------|------------------|------|
| | NT | | IT | | ET | |
| | Mean | S.D. | Mean | S.D. | Mean | S.D. |
| Juiciness | 6.4 ^c | 1.1 | 6.5 ^{cd} | 1.0 | 6.7 ^d | 0.8 |
| Juiciness desirability | 6.5 ^c | 1.1 | 6.6 ^{cd} | 1.0 | 6.8 ^d | 0.9 |
| Tenderness | 6.3 ^c | 1.1 | 6.3 ^{cd} | 1.0 | 6.5 ^d | 1.0 |
| Tenderness desirability | 6.4 ^c | 1.1 | 6.5 ^c | 1.0 | 6.6 ^c | 1.1 |
| Flavor | 6.5 ^c | 1.1 | 6.6 ^{cd} | 0.9 | 6.7 ^d | 1.0 |
| Desirability of "gristle" present | 5.8 ^c | 1.1 | 6.3 ^d | 1.5 | 6.6 ^d | 1.5 |
| Overall desirability | 6.0 ^c | 1.1 | 6.3 ^d | .96 | 6.6 ^e | 1.0 |

^aMeans based on nine-point scales (see text for definition of scales).

^bNT = No trim; IT = Intermediate trim; ET = Extensive trim.

^{c,d,e}Means on the same line bearing a common superscript letter are not different (P>0.05).

Table 2 --Likely replacement uses and frequency of replacement of restructured beef steaks in Houston consumer household panel (n=84 households).

| Replacement use | Frequency of replacement/month | Percentage frequency replacement use/month |
|----------------------------|-----------------------------------|--|
| In place of regular steak | 0 | 30.95 |
| | 1 | 14.29 |
| | 2 | 25.00 |
| | 3 | 10.71 |
| | 4 | 13.10 |
| | 5 | 1.20 |
| | 6 | 2.38 |
| | 8 | 1.20 |
| | 10 | 1.20 |
| | In place of ground beef/hamburger | 0 |
| 1 | | 4.76 |
| 2 | | 19.05 |
| 3 | | 11.91 |
| 4 | | 9.52 |
| 5 | | 2.38 |
| 6 | | 3.57 |
| 8 | | 1.20 |
| 10 | | 1.20 |
| In place of sandwich meats | | 0 |
| | 1 | 5.95 |
| | 2 | 17.86 |
| | 3 | 3.57 |
| | 4 | 2.38 |
| | 5 | 1.19 |
| | 6 | 3.57 |
| In place of chicken | 0 | 69.05 |
| | 1 | 7.14 |
| | 2 | 9.52 |
| | 3 | 4.76 |
| | 4 | 5.95 |
| | 5 | 2.38 |
| | 6 | 1.19 |

Table 3 -- Price consumers would be willing to pay for restructured beef steaks.

| Dollars/kg | Would buy at stipulated price | |
|----------------|-------------------------------|-----------------------|
| | Percentage | Cumulative percentage |
| 6.61 - 8.80 | 5.9 | 5.9 |
| 5.51 - 6.60 | 16.8 | 22.7 |
| 4.41 - 5.50 | 32.1 | 54.8 |
| 3.31 - 4.40 | 17.9 | 72.7 |
| 2.21 - 3.30 | 19.0 | 91.7 |
| less than 2.20 | 8.3 | 100.0 |